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OXYGEN PROBE

**Cross Reference to Related Application**

This application is a continuation of  
5 international PCT application No. PCT/ES00/00309 filed on  
August 10, 1999.

D E S C R I P T I O N

10 **OBJECT OF THE INVENTION**

The invention relates to a probe which is  
sensitive to the amount of oxygen present in a fluid,  
with operation conditions requiring said probe to  
15 withstand high temperatures and, particularly, high  
pressures.

The object of the invention is to provide an  
oxygen probe which operates using the oxygen  
20 concentration battery principle, in which probe can be  
established a potential difference measurable on either  
side of an ionic conducting tube (sensor element)  
immersed in the fluid, constructed such that it can be  
used in conditions of extreme temperature and pressure,  
25 as those corresponding to water-steam circuits in nuclear  
and thermal plants.

**BACKGROUND OF THE INVENTION**

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A sensor is a measurement device placed in the

vicinity of an enclosure in which flow or are contained  
gases, liquids or whichever element to be measured, and  
which responds in a known and predictable manner to  
fluctuations in the measured variable. Generally  
5 speaking, a sensor can be divided into two parts:

- 1) Probe
- 2) Power and/or signal conversion-adaptation  
electronics.

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The probe, which is the element placed in the  
vicinity of the area to be measured, can in turn be  
divided into:

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- The sensor element, which generates a  
change in a property which can be  
measured as a function of the variation  
of the measurement variable.

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- Support element(s), whose function is  
to mechanically secure the sensor  
element to the area where the  
measurement is performed; in addition,  
in certain cases it may serve as an  
25 thermal or electronic insulator to  
ensure suitable working conditions for  
the probe.

The probe also requires complementary  
30 electronics which can translate the signal arriving from  
said probe into a comprehensible figure expressed in  
appropriate units.

In order to determine O<sub>2</sub> and CO<sub>2</sub> levels, or those of any other components of combustion, probes are known which are placed in the exhaust ducts of vehicles  
5 powered by combustion engines.

In this sense can be cited European Patent EP-0448817, particularly conceived for application for exhaust pipe gases, where existent pressures are low, so  
10 that the mechanical design of the probe object of this European Patent does not allow its use in ducts which simultaneously have high temperatures and high pressures.

An oxygen sensing unit is described in document  
15 US-A-5,049,255, which comprises a first and a second metallic bodies axially screwed onto each other. This sensing unit is specially designed for sensing oxygen in automotive exhausts, but would not perform efficiently in ducts under conditions of extreme temperature and  
20 pressure.

#### DESCRIPTION OF THE INVENTION

The probe object of this invention has a simple  
25 and effective design, and is embodied with a simple and sturdy construction, so that it can withstand extreme temperature and pressure conditions.

More specifically, the probe of the invention  
30 comprises two metallic bodies which are axially screwed onto each other, the first of which is in turn screwed onto an opening provided for such purpose in the wall of

the duct where the probe is to be employed. In order to prevent leaks of fluid from the pressurised area a gasket is placed between the enclosure wall and the rear stop of maximum penetration of the threaded neck of the  
5   aforementioned metallic body, creating a hermetic seal.

As the measurement principles is based on a potential difference the ends between which said potential difference, that is, the internal and external  
10   parts of the sensor element must be electrically insulated.

The second body screwed inside the previous one is meant to keep the sensor element in its housing, applying the pressure required to attain a hermetic seal  
15   between the first metallic body and the atmosphere. This seal must be achieved by means of a metallic deformable washer to maintain electrical continuity between the external and internal parts of the sensor element and the  
20   first metallic body.

The second body is provided with an axial orifice through which passes a metallic tube which has two purposes:

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-       Providing communication between the inside of the sensor element of the probe and the surrounding atmosphere.

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-       Continuing the electrical contact from the internal face of the sensor element to the outside of the probe in order to

measure the aforementioned potential difference.

In order to achieve the latter, said metallic  
5 tube is provided with a metal washer welded to it which makes electrical contact with the inner wall of the sensor element. This tube must be insulated in turn from the second body by means of a protective sheath which prevents short circuit of the signal.

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This requires that the pressure applied by the sensor element on the first body take place through an interposed electrically insulating washer between the second body and the metal washer of the tube, so that the  
15 required electrical insulation is maintained.

#### DESCRIPTION OF THE DRAWINGS

20 These and further characteristics and advantages of the present invention will be better understood in view of the accompanying drawing of a preferred embodiment of the invention, where for purposes of illustration only a longitudinal sectional view is shown  
25 of the probe set as applied on the duct.

#### PREFERRED EMBODIMENT OF THE INVENTION

30 As may be seen in the aforementioned figure (fig. 1), probe (1) and specifically its sensor element labelled (2), is meant to measure the oxygen in a fluid which flows through a duct with a wall labelled (3),

inside which there exist high temperatures and pressures.

The sensor element of probe (2) is placed inside  
a body (4) which is mounted through a neck (5) onto an  
5 orifice provided for such purpose in duct wall (3), which  
mounting is achieved by threading (6).

The maximum penetration of body (4) is limited  
in its screwing on the orifice of duct wall (3) by its  
10 front area which stops against the outer surface of said  
wall (3), with the particular characteristic that the  
assembly is made hermetic by the interposition of a  
gasket (7).

15 Additionally, on its inside body (4) is provided  
with a seat for the rear area of the probe's sensor  
element (2).

The structure is complemented by a second body  
20 (8) which is screwed axially onto the inside of body (4),  
such that in its axial motion as it is screwed inside  
body (4) said second body (8) presses against the sensor  
element (2) of the probe in its housing.

25 Body (8) is provided with an axial concentric  
orifice for passage of a metal tube (9) which contacts  
the inner metallic surface of probe sensor element (2)  
through a metallic washer (10) soldered to said tube (9),  
establishing the connection required for measurement.

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The seal between external part of sensor element  
(2) and the surrounding atmosphere is achieved by means

of a deformable metallic washer (11). The pressure exerted by second body (8) on sensor element (2) in order to secure it in its housing takes place with an electrically insulating washer (12) interposed between  
5 the second body (8) and the metallic washer (10) soldered to metal tube (9), which electrically contacts the inner part of sensor element (2).

The potential difference established is measured  
10 between metal tube (9) and first metal body (4). In order to aid the electrical connection between metallic body (4) and the signal transmission wire, an electric connector (13) may be welded to first body (4).

15 Lastly, metallic tube (9) is insulated from second body (8) by a protective sheath (14) which prevents short circuit of the signal.